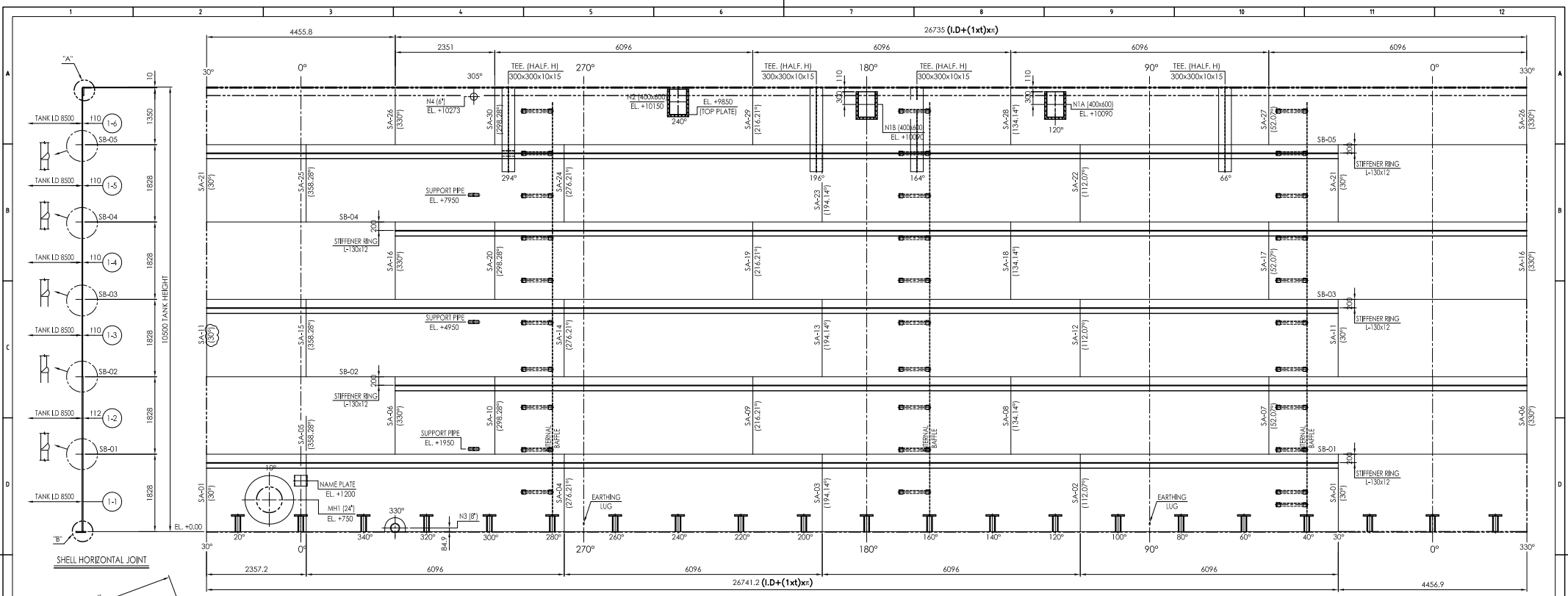
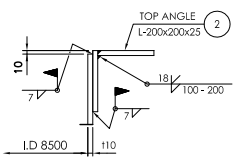
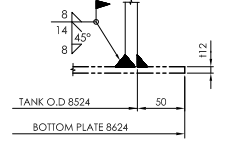


COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

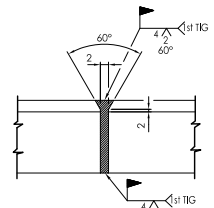
SHELL PLATE CUTTING PLAN



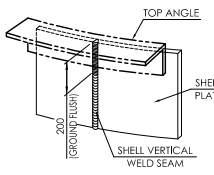
DETAIL "A"



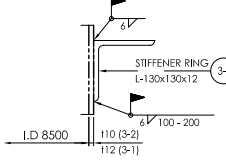
DETAIL "B"



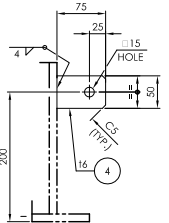
TOP ANGLE JOINT



SHELL VER. WELD SEAM
& TOP ANGLE CROSS DETAIL



DETAIL OF STIFFENER RING



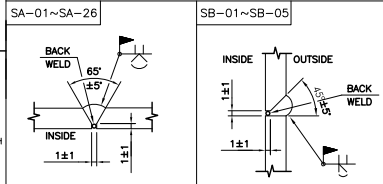
EARTHING LUG

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

ITEM NO.	NAME OF PART	MATERIAL	QTY	UNIT	REMARKS
4	EARTHING LUG	SS304	2		16
-2	STIFFENER RING	ASTM A36 OR EQ.	3		L-130x130x12x26767L
3	-1	STIFFENER RING	ASTM A36 OR EQ.	2	L-130x130x12x26779L
2	TOP ANGLE	ASTM A36 OR EQ.	1		L-200x200x25x26767L (BUILD UP)
-6	SHELL	ASTM A36	5		110
-5	SHELL	ASTM A36	5		110
-4	SHELL	ASTM A36	5		110
-3	SHELL	ASTM A36	5		110
-2	SHELL	ASTM A36	5		112
1	-1	SHELL	5		112
ITEM NO.	NAME OF PART	MATERIAL	QTY	UNIT	REMARKS
	PART CODE				

(1) SET TO BE MANUFACTURED



REV	DATE	DESCRIPTION	DRN	CKD	ENG	APP	APPD
DO	01/08/26	FINAL	INIK	HER	DS	HK	MS
C	28/01/26	ISSUED FOR APPROVAL	INIK	HER	DS	HK	MS
B	03/11/25	ISSUED FOR APPROVAL	INIK	HER	DS	HK	MS
A	14/10/25	ISSUED FOR APPROVAL	INIK	HER	DS	HK	MS



DRAWN	INIKO	DATE
CHECKED	-	14/10/25
DESIGN ENG	-	-
LEAD ENG	-	-
PROJ APPD	-	-
CLIENT	-	-



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PLOT SCALE
AS-SHOWN

CLIENT NUM	PROJ NUM	SH	REV
PT006108	1	OF 1	00
MARK NUM	ORG NUM	UNIT	REV
-	E2502-000-DWG-702	(EA)	00